

Non-Stop Rack Bracket Instructions

Please read this over before starting. If any questions come up, call tech support at 800-845-0845 from 8:00 a.m - 4:30 p.m. CST.

Introduction

Non-Stop Rack Brackets clamp 10 or more Non-Stop towers together in a 4-foot wide bundle. This makes it easy to move them from job to job. Bundles can be handled on the job or on the yard with just about any forklift.

You can rack up just the base towers, as shown here, or the base towers with one or more extensions on them.

Before You Begin

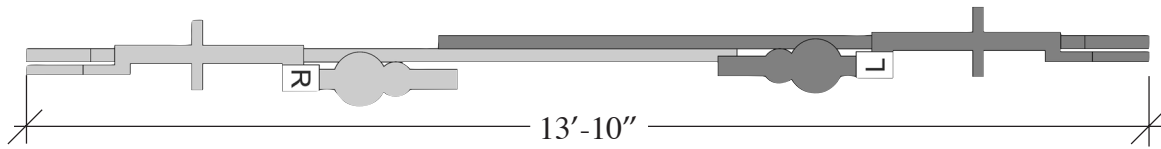
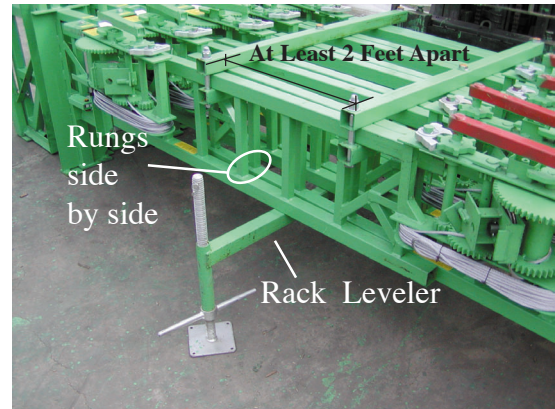
You will need a relatively flat working area like concrete or hard level dirt. If you don't have a flat place to arrange your towers, you can lay a couple of 8-foot boards on the ground about 10 feet apart.

It will also make your work go easier if you tie the carriages to the base towers with #9 wire. That way they won't roll up the tower while you're handling them.

Don't crank the cable onto the winch drum. Wrap it around the spools and tie it with wire. Be sure to tie the pulleys down so they won't get loose in transport.

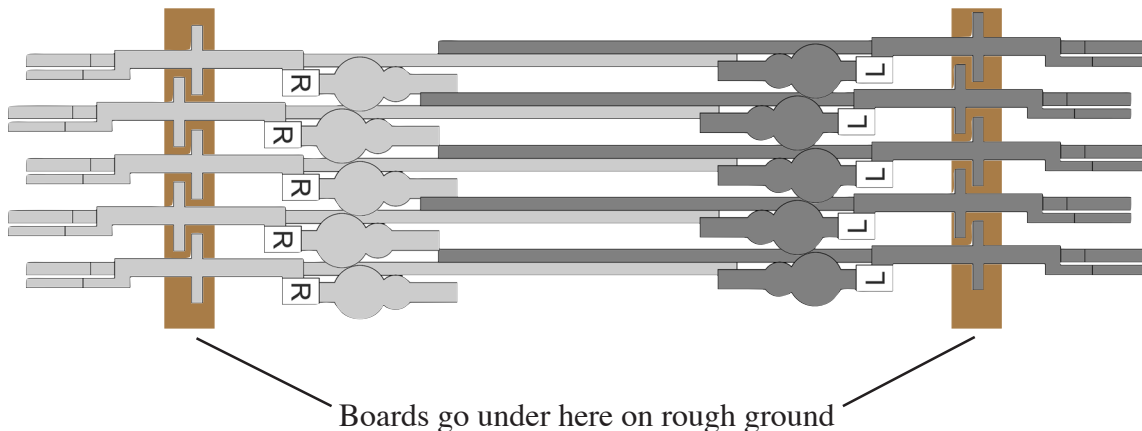
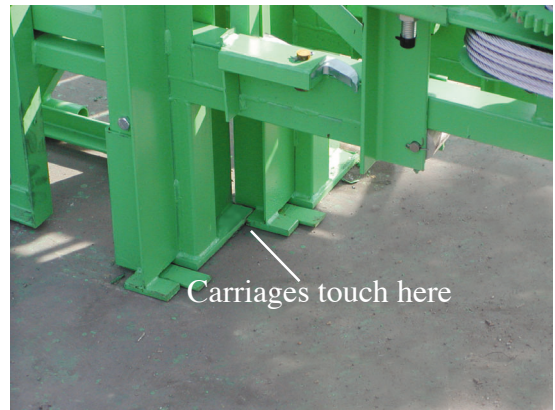
1. Put the rack leveler with two leveling jacks in the middle of your work area. Spin the jacks up until the top of the bar is about 13-1/2 inches above the ground.

2. Arrange a right (green) tower next to a left (red) tower exactly as shown here. The top of the green tower must go between the left winch and tower for everything to go together properly. When you have it right, the bases will be 13'-10" apart end-to-end, and the rungs will be side by side.



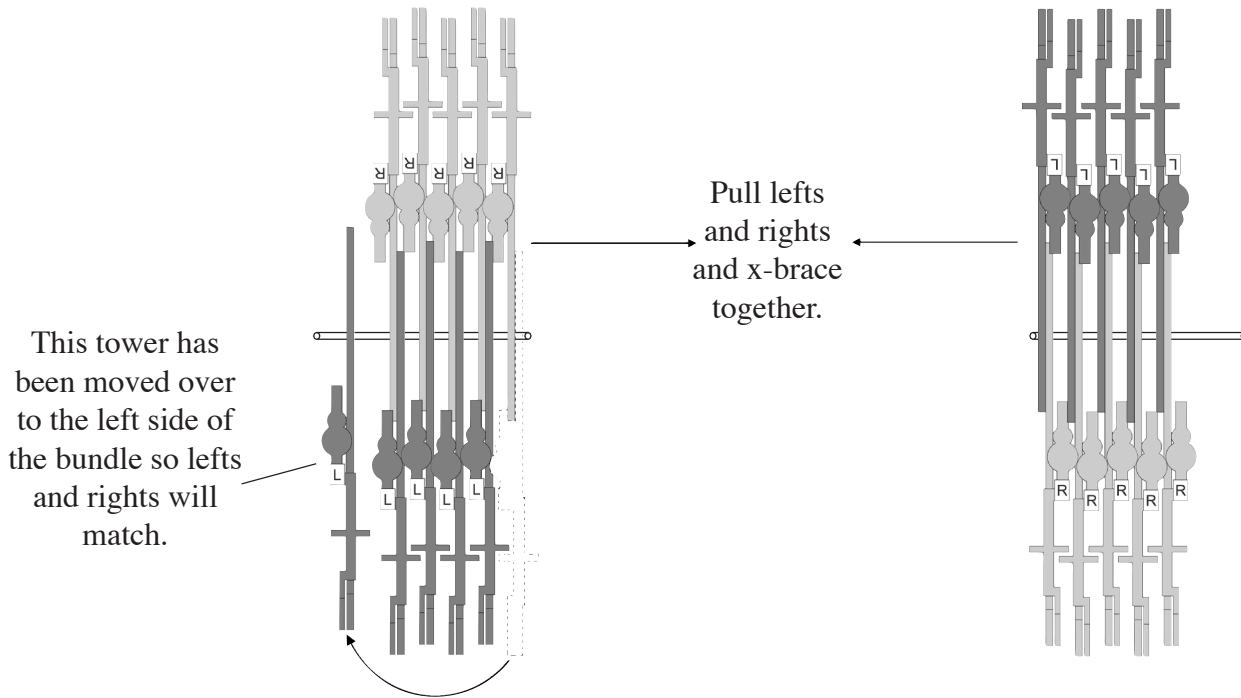
3. Place another left-right set next to the first one. It will be staggered somewhat to let all 10 bunch up tight. Let them touch each other like shown at right.

4. Continue until you have 10 towers together in a bundle about 4 feet wide. Clamp the rack brackets on the towers near the carriage. **THE RACK BRACKETS MUST BE AT LEAST TWO FEET APART.** If you have an extension tower on your bases, the rack brackets will be about 11 feet apart (installed right next to the carriages). Keep the rack brackets as far apart as possible for maximum strength.



Unracking and Assembly

1. Put a rack on the ground, with the rack leveler underneath it. Remove the rack brackets, and transfer a left tower to the other side of the bundle.
2. Put another rack with leveler on the ground beside the first one so they are at least 7 feet apart. Make sure they are oriented exactly like the drawing, with rights and lefts at opposite ends.



3. Now you can move right and left towers together, install x-braces, install 9-foot extensions, and pick them up with your forklift bar.

